



Material - UNS J12073

Standard Specification for Alloy Steel Casting

Group - Ferrous Mild Steel Alloys
Sub Group - UNS J12073 Alloy Steel Casting
Application Intended for Valve Rump General Engine

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 max.		
Silicon	Si %	0.600 max.	Normalising or Annealing or Hardening + Tempering	
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	1.000 - 1.500		
Nickel	Ni %	0.500 max.		
Molybdenum	Mo %	0.450 - 0.650		
Tungsten	W %	0.100 max.	Mechanical Properties	
Copper	Cu %	0.500 max.	Tensile Strength in Mpa	485 min.
Iron	Fe %	Balance	Yield Strength in Mpa	310 min.
-	-	-	Elongation in %	22 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
369 G-17 CrMo 5-5	SFS	Finland	Casting	
621	BS	British	Plate	
A541 G. 11 Class 4	ASTM	USA	Forging	
G 17 CrMo 5-5	UNI	Italy	Casting	
A217 WC11	ASTM	USA	Casting	
A217 WC6	ASTM	USA	Casting	
A356 6	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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